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General Setup Instructions

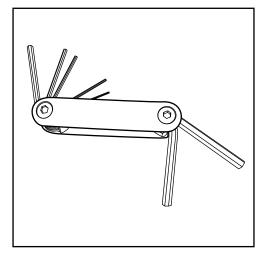
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

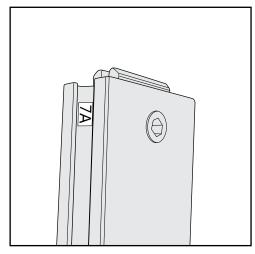
- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



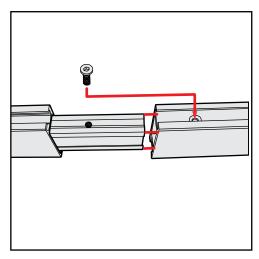
Hex Tool - Essential for Assembly



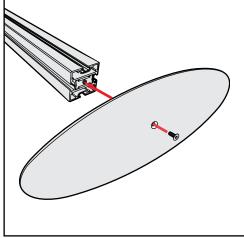
Part Identification - Numbering



MARNING



Spline Connection



Base Plate & Extrusion Connection







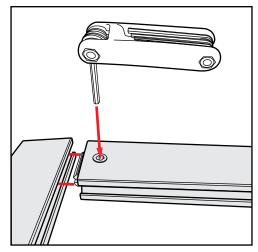
DO NOT USE POWER TOOLS



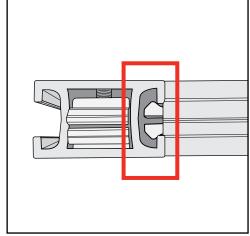
LADDERS OR LIFTS MAY BE REQUIRED



ALL CONNECTIONS MUST BE TIGHTLY SECURED



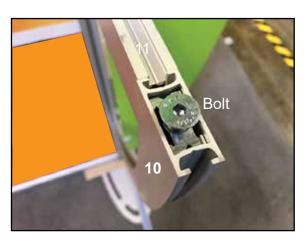
Extrusion & Lock Connection



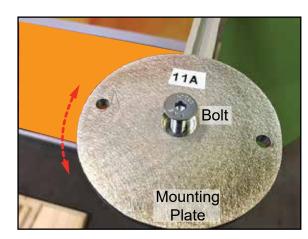
Engaged Lock



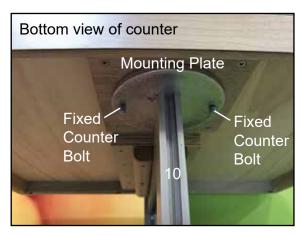
1) Mounting plate & wing nuts, in packed position.



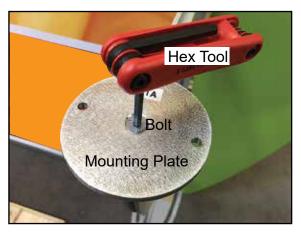
2) Mounting plate bolt in, packed position.



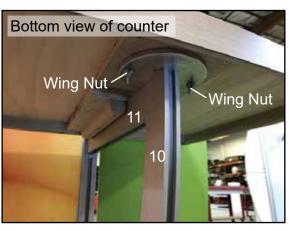
3) Place mounting plate onto [10] then tighten bolt, part way, allowing some rotation for final positioning.



4) Place fixed counter bolts into mounting plate, then lift counter to re-tighten bolt.



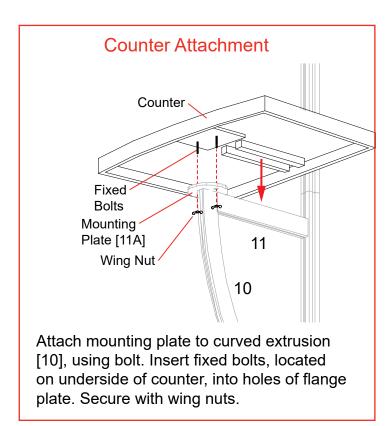
5) Tighten bolt, using hex tool, to secure.



6) Place fixed counter bolts into mounting plate, then secure using wing nuts.

Completed Assembly

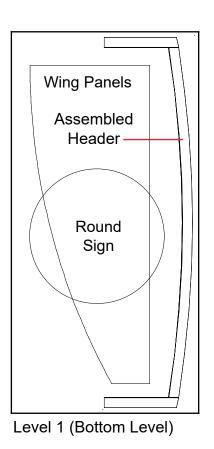


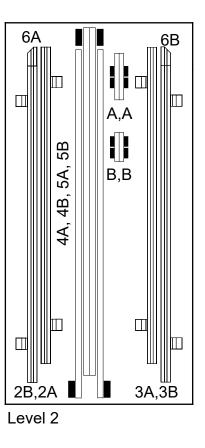


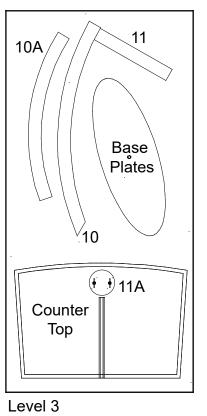
Keep mounting plate [11A] and wing nuts attached to counter, when packing.

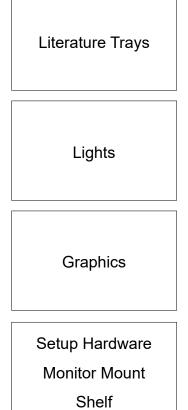
Keep bolt attached to [10], when packing.

Top View of Each Level

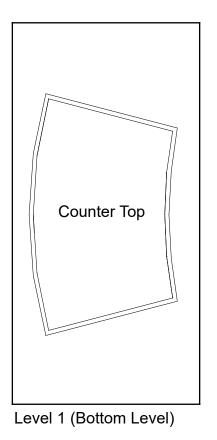


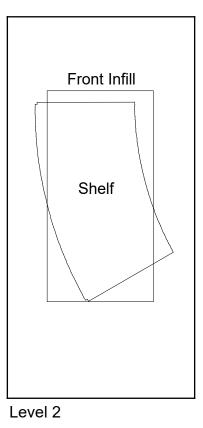


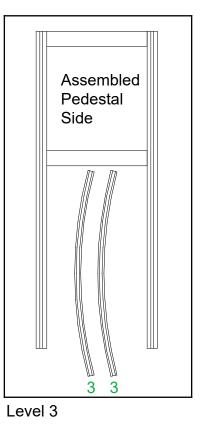


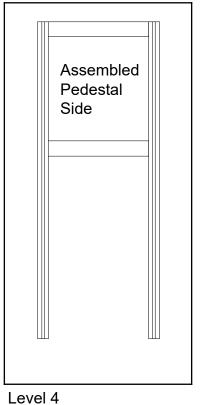


Top View of Each Level









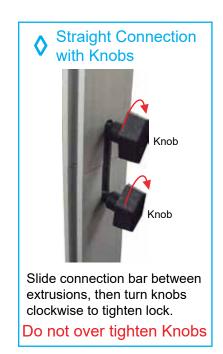
Order #XXXXX **Backwall Assembly**

Qty. Description 2 Base Plate 42" S40 Vertical Extrusion w/ A10 Clamps 2A,2B 1,1 42" S40 Vertical Extrusion w/ A10 Clamps 3A,3B 1,1 45" Z45 Horizontal Extrusion

5A,5B 1,1 45" Z45 Horizontal Extrusion 6A,6B 1,1 2.5" S40 Angle-Cut Vertical

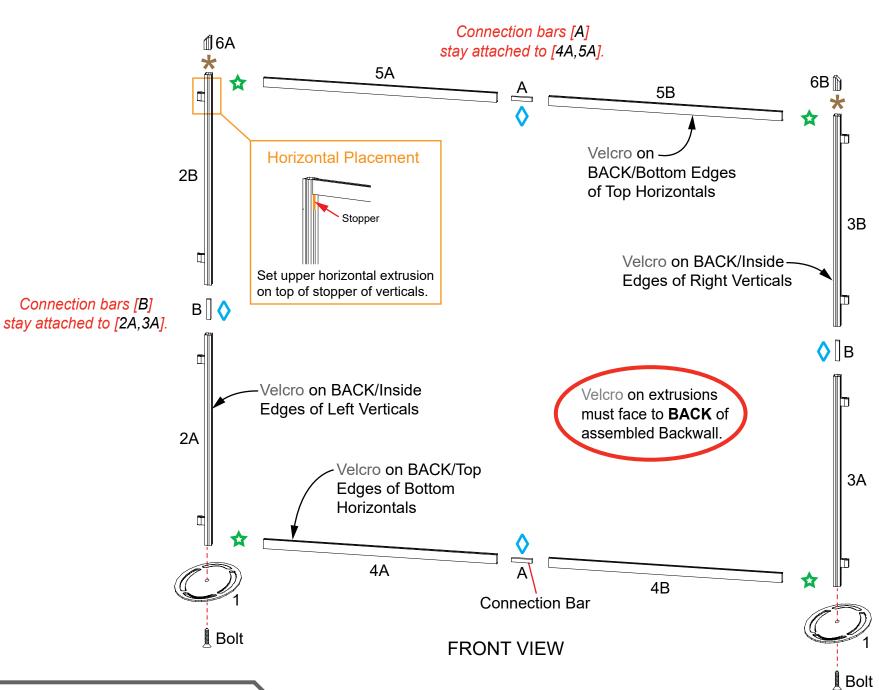


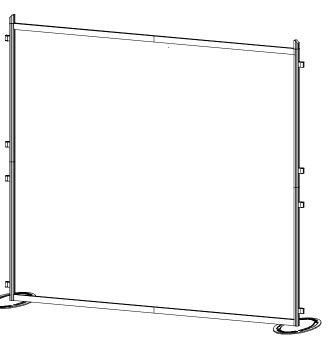
Do not over tighten Knobs



Steps:

- 1) Attach base plates [1] lower verticals [2A] and [3A], using bolts.
- 2) Connect verticals [2A to 2B] and [3A to 3B], using connection bars [B]. See Straight Connection with Knobs detail.
- 3) Connect horizontals [4A to 4B] and [5A to 5B], using connection bars [A]. See Straight Connection with Knobs detail.
- 4) Connect assemblies [2A/2B] and [3A/3B] with assemblies [4A/4B] and [5A/5B]. See Corner Connection with Knob detail.
- 5) Connect extrusions [6A to 2B] and [6B to 3B]. See 2.5"h Angle-Cut Vertical Attachment detail.
- 6) Attach graphic to Velcro on back of assembled Backwall.

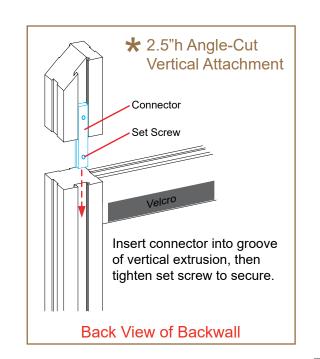




When Assembled

Keep extrusions [6A,6B] attached to [2B,3B].

Keep A10 clamps attached to [2A,2B,3A,3B].



Connection bars [B]

Steps:

Monitor Mount

Back

Backwall Attachments Order #XXXXX

1) Connect lights to top horizontal extrusions [5A/5B]. See Light Connection detail.

- 2) Attach assembled Header Frame and affix graphic using Velcro.
- 3) Attach extrusions [10/11] and shelf to vertical [2A].
- 4) Attach support leg [10A] to curved extrusion [10].

* Monitor Mount Attachment

Connectors

Slide V4 Connectors into groove

of Extrusion. Tighten Set Screws

to secure connectors in place.

piece to Extrusion, using bolts.

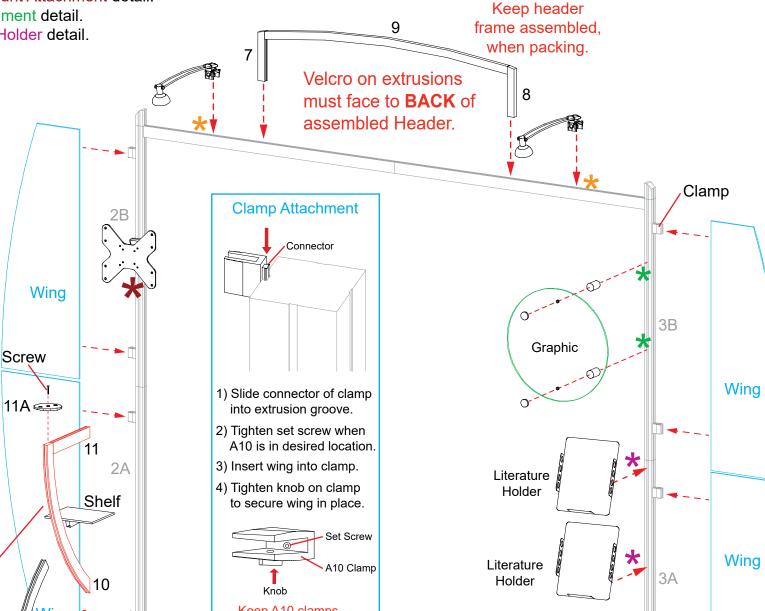
Then slide monitor mount into

Attach Monitor Mount back

back piece.

- 5) Attach flange plate [11A] to top of curved extrusion [10], using bolt.
- 6) Attach counter top to counter mounting plate [11A]. See Counter Assembly page.
- 7) Attach Wings to A10 clamps. See Clamp Attachment detail.
- 8) Attach Monitor Mount to vertical [2B]. See Monitor Mount Attachment detail.

9) Attach Sign to vertical extrusion [3B]. See Sign Attachment detail. 10) Attach Literature Holders to [3A/3B]. See Literature Holder detail.



Item

7/8/9

10

10A

11

11A

Qty.

1/1/1

Description

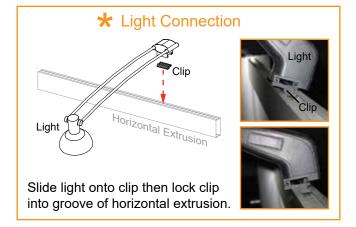
Header Frame

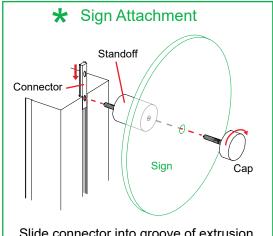
Support Leg

30.2" Curved Extrusion

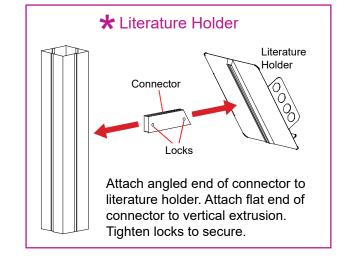
Counter Mounting Plate

12.184" Horizontal Extrusion

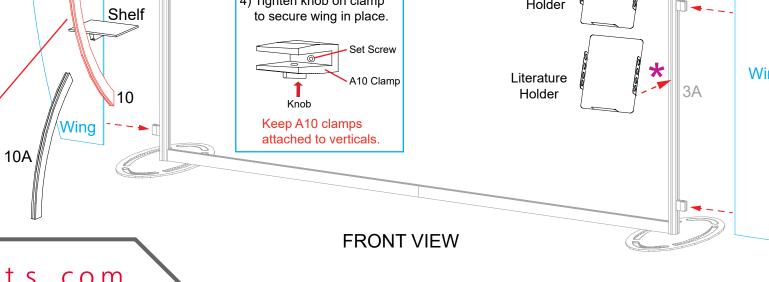




Slide connector into groove of extrusion. Tighten set screws to secure in place. Screw standoff into connector. Place sign between standoff and cap then tighten cap to secure sign.



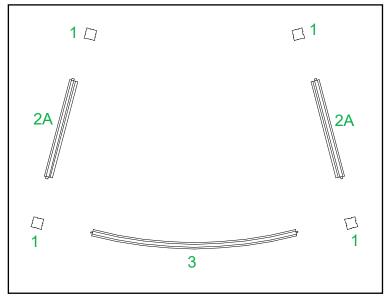
Keep curved extrusion [10] & horizontal [11] assembled.



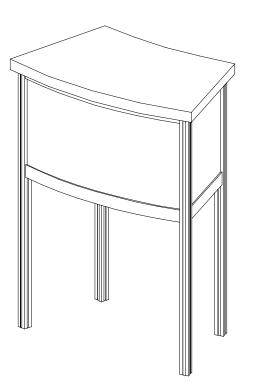
Item	Qty	Description
1	4	38" S40 Vertical Extrusion
2,2A	2,2	12" Z45 Horizontal Extrusion
3	2	25" Z45 Horizontal Extrusion

Steps

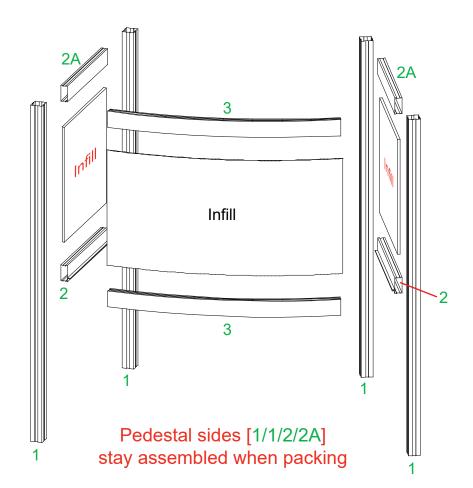
- 1) Attach horizontals [2] and [2A] between verticals [1], with infills between.
- 2) Attach curved horizontals [3] between front verticals [1], with infill between.
- 3) Place shelf on lip of extrusions [2]. See Extrusion Lip detail.
- 4) Set pedestal top on top of extrusions [2A] and [3].



Top View



Completed Pedestal Assembly



* Extrusion Lip

Extrusions [2] have a lip for the shelf to rest upon.



